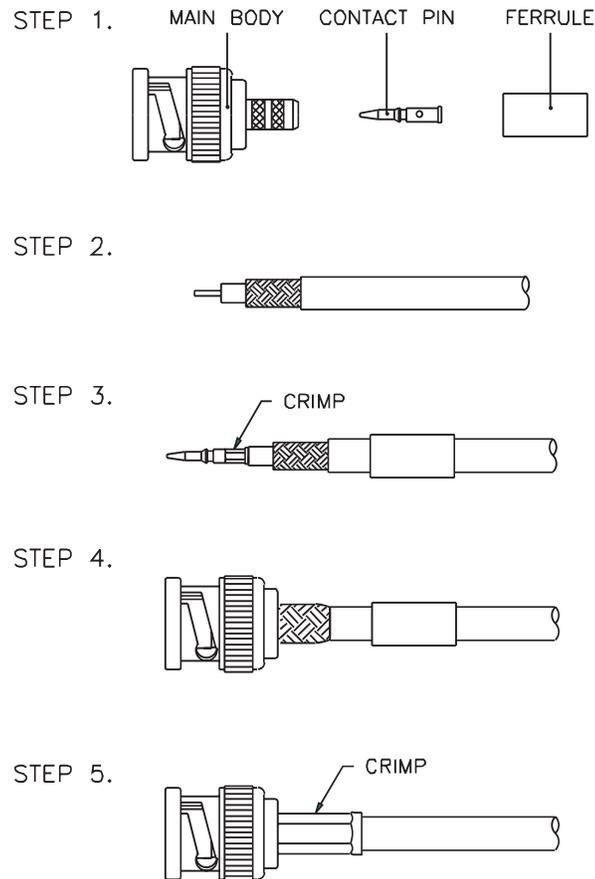


Cable Assembly Instruction J

Crimp-crimp



- STEP 1.** All parts of the connector are shown. A crimp tool is necessary to complete the connection.
- STEP 2.** Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3.** Insert inner conductor into the CONTACT PIN and crimp/solder on the cable. Then slide the FERRULE onto cable.
- STEP 4.** Insert the MAIN BODY into braid and dielectric.
- STEP 5.** Slide the FERRULE over braid, crimp it with the crimp tool as shown.